



Glute Drive ASSEMBLY INSTRUCTIONS



Please take the time to carefully read the instruction manual before starting the process of assembling your machine. If you have any inquiries or complications, please call us at 662-GYM-BROS, or email us at info@gymbrofitness.com.

Ensure to tighten all nuts and bolts, lubricate any sliding parts, bearings, and moving mechanisms. We also suggest applying Loctite or any kind of thread locking adhesive to anything that does not thread into a Teflon nut. It is also important to ensure that every movement arm is properly aligned prior to frequent use, and that the machine that you are assembling is fully functional.

Tools Required for Installation:
Rubber Mallet
Level
Ratchet and Socket Set
Snap Ring Pliers
Adjustable Wrench
2 People Required

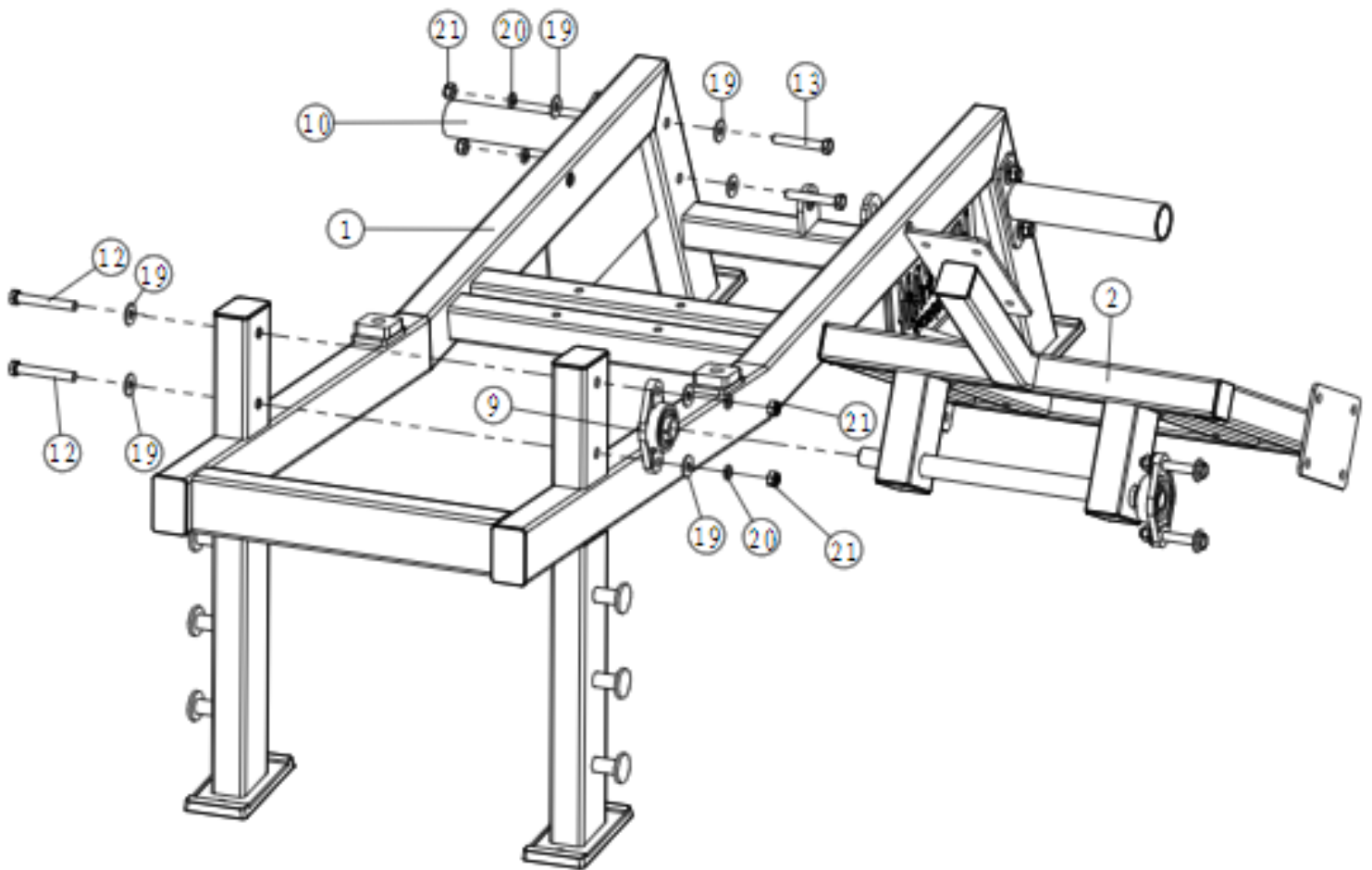
PARTS/HARDWARE LIST

Part Number	Part Description	Quantity
1	Support Upright	1
2	Pivotal Pad Mount	1
3	Arm Assembly	1
4	Arm Assembly	1
5	Foot Plate	1
6	Cross Assembly	1
7	Cross Assembly	1
8	Lower Arm Assembly	1
9	Bearing	2
10	Weight Holder (1)	2
11	Weight Holder (2)	2
12	Hexagon Head Bolts M12x85	4
13	Hexagon Head Bolts M12x75	12
14	Hexagon Socket Head Cap Screws M12x30	1
15	Hexagon Head Bolts M12x30	8
16	Hexagon Head Bolts M12x25	5
17	Hexagon Head Bolts M12x70	7
18	Plain Washers	2
19	Spring Lock Washers	52
20	Hexagon Nuts M12	30

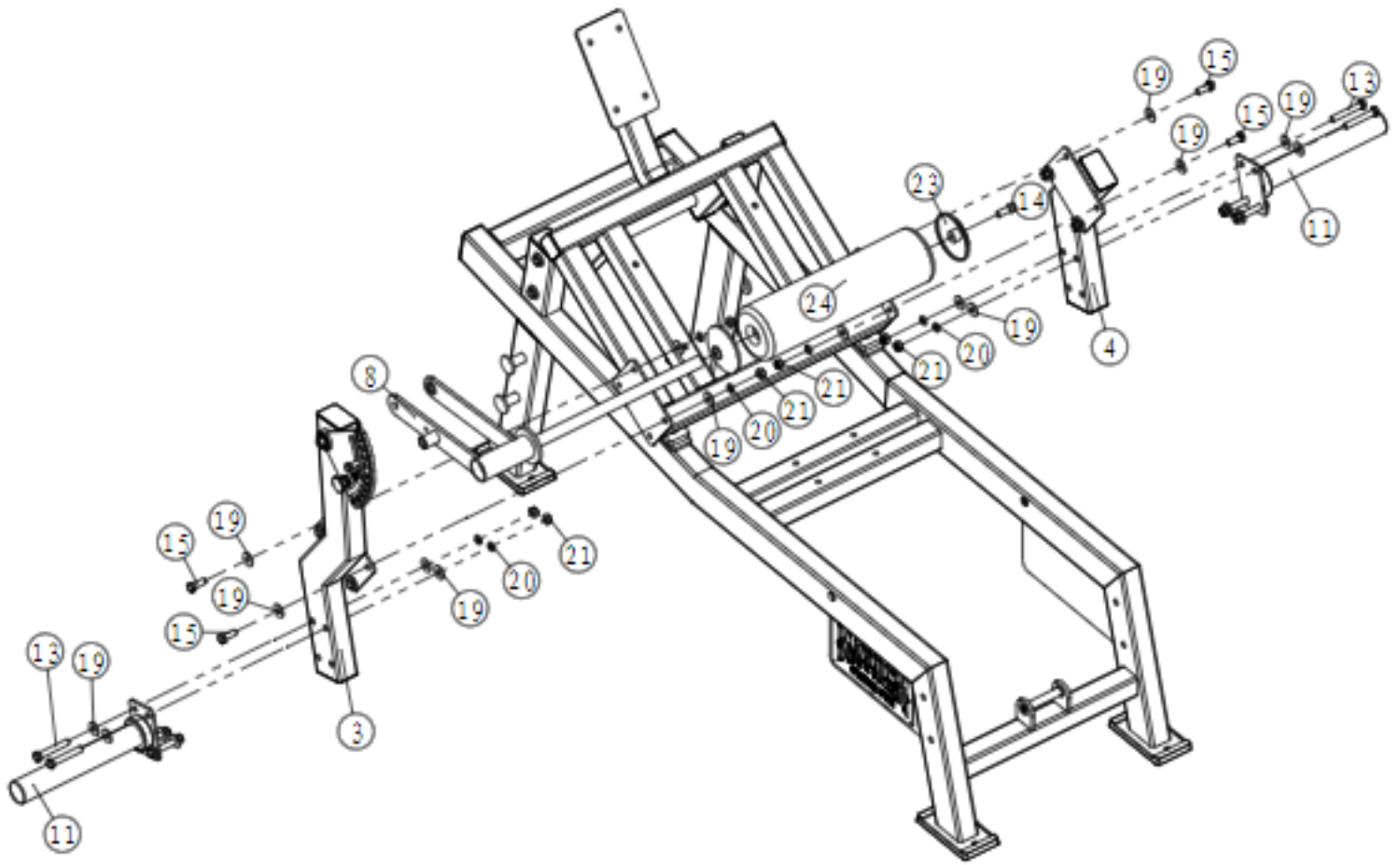
PARTS/HARDWARE LIST Continued

Part Number	Part Description	Quantity
21	Hexagon Nuts M12	26
22	Plain Washers (1)	13
23	Plastic Washers (2)	1
24	Roller Pad	1
25	Seat Pad	2
26	Back Pad Assembly	1

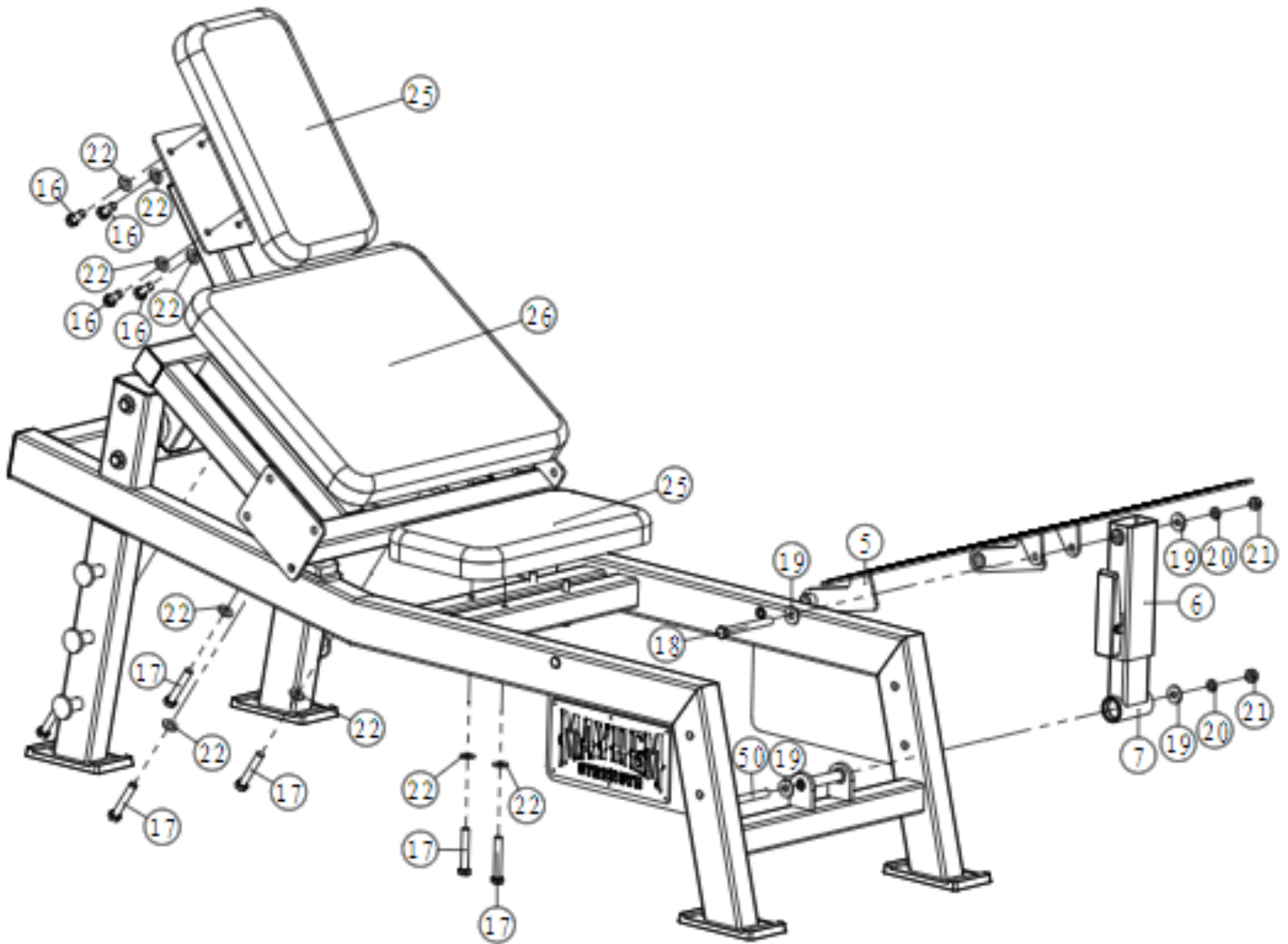
Frame Assembly



Force Arm Installation



Cushion and Foot Plate Installation



Have a question about assembly?



Please contact a Gym Bro Fitness Team Member!

Hours of Operation:

Monday-Friday 9:00am - 5:00pm (PST)

Saturday 9:00am - 3:00pm (PST)

Sunday CLOSED

Phone: (662)GYM-BROS

Email: info@gymbrofitness.com

Visit Our Website: www.gymbrofitness.com