



Pectoral Butterfly Selectorized ASSEMBLY INSTRUCTIONS



Please take the time to carefully read the instruction manual before starting the process of assembling your machine. If you have any inquiries or complications, please call us at 662-GYM-BROS, or email us at info@gymbrofitness.com.

Ensure to tighten all nuts and bolts, lubricate any sliding parts, bearings, and moving mechanisms. We also suggest applying Loctite or any kind of thread locking adhesive to anything that does not thread into a Teflon nut. It is also important to ensure that every movement arm is properly aligned prior to frequent use, and that the machine that you are assembling is fully functional.

Tools Required for Installation:
Rubber Mallet
Level
Ratchet and Socket Set
Snap Ring Pliers
Adjustable Wrench
2 People Required

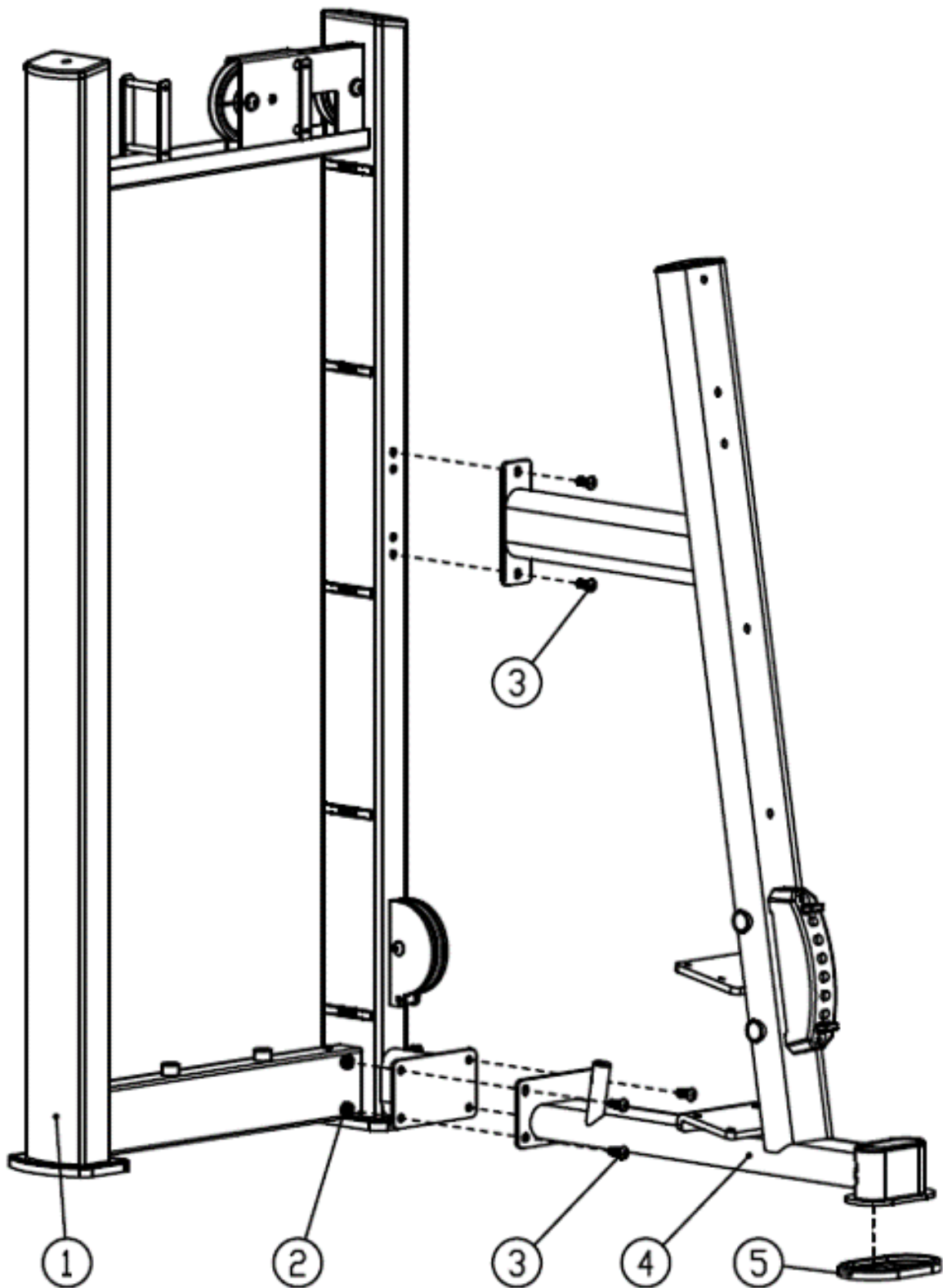
PARTS/HARDWARE LIST

Part Number	Part Description	Quantity
1	Balance Weight Frame	1
2	M10 Locknut	4
3	Hexagon Socket Button Head Screws M10x25	10
4	Side Frame	1
5	Foot Pad	1
6	Headrest Set	1
7	Back Pad Set	1
8	Seat	1
9	Seat Shaft	4
10	Seat Lining	4
11	Seat Rocker Arm	4
12	Seat Rocker Arm Cover	8
13	Inner Hexagon Countersunk Head Screws M8x20	8
14	Universal Lining	4
15	Hexagon Socket head Cap Screws M8x25	5
16	Fixed Plate	1
17	Hexagon Socket Button Head Screws M10x20	8
18	Wire Wheel Shaft	1
19	Wire Wheel Set	1
20	Fixed Plate	1

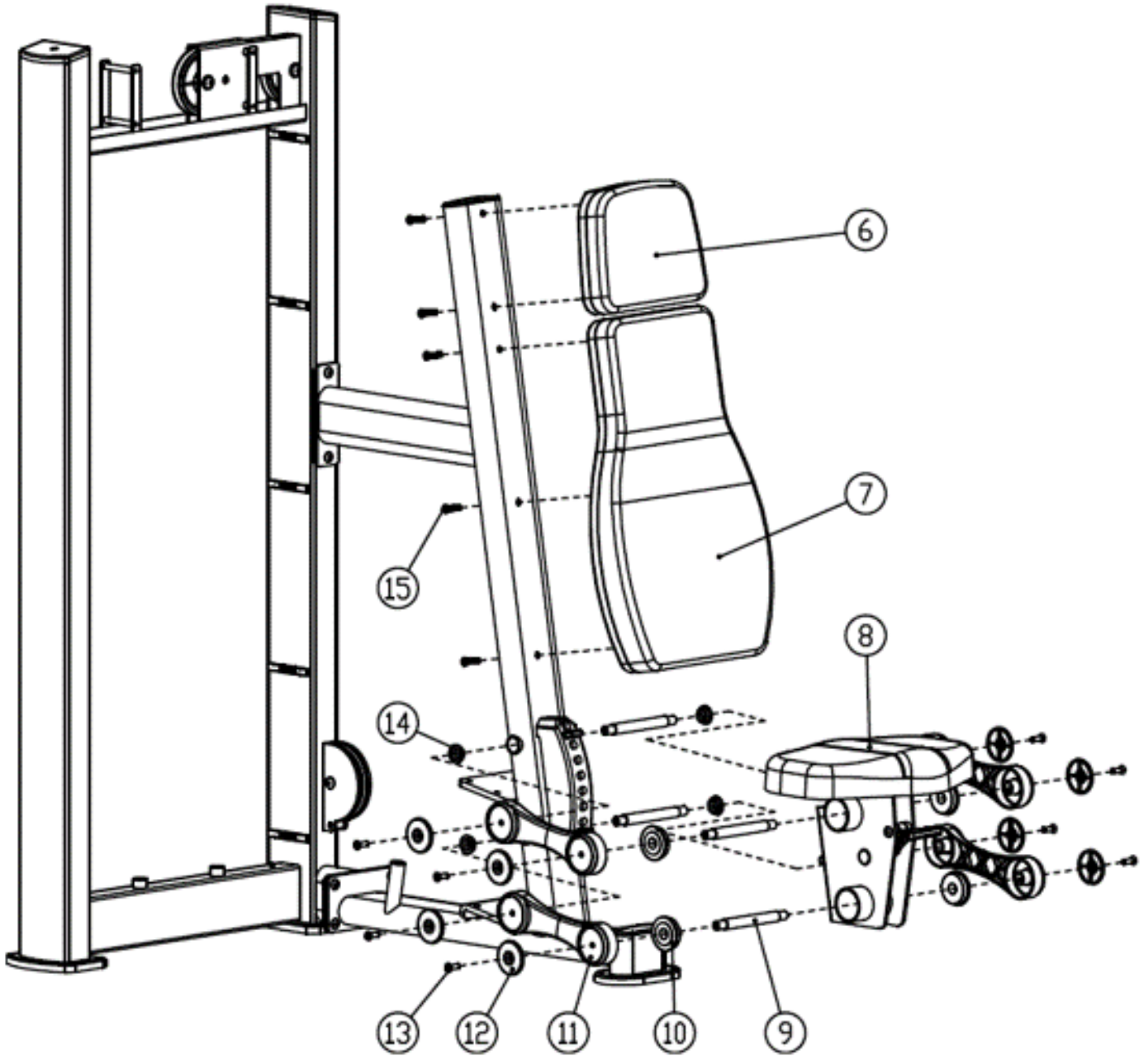
PARTS/HARDWARE LIST Continued

Part Number	Part Description	Quantity
21	Left Force Arm	1
22	Force Arm Shaft	2
23	Adjustable Plate	1
24	Right Force Arm	1
25	Wire Rope (1)	1
26	M16 Hexagon Nut	4
27	Wire Rope (2)	2

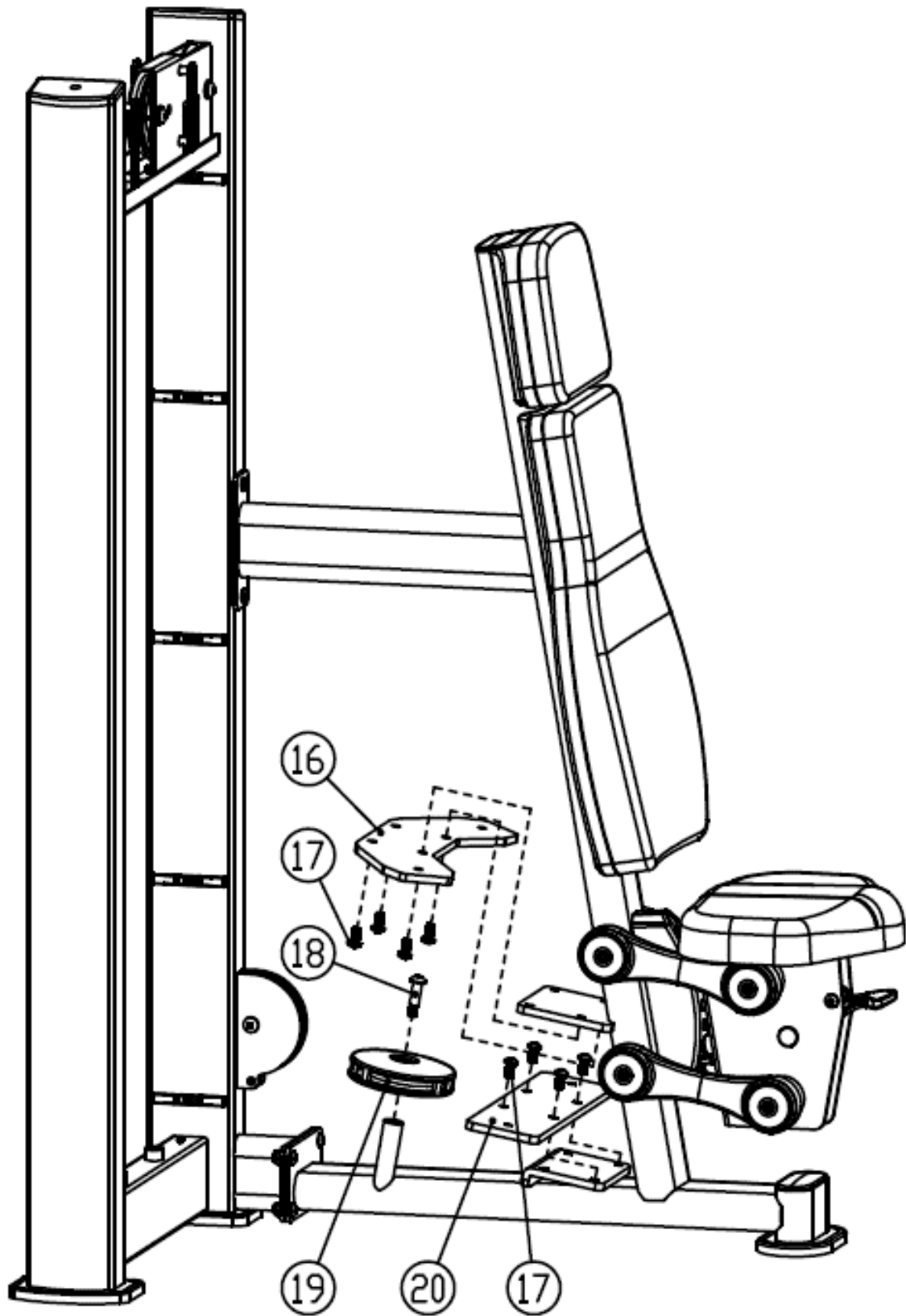
Frame Assembly



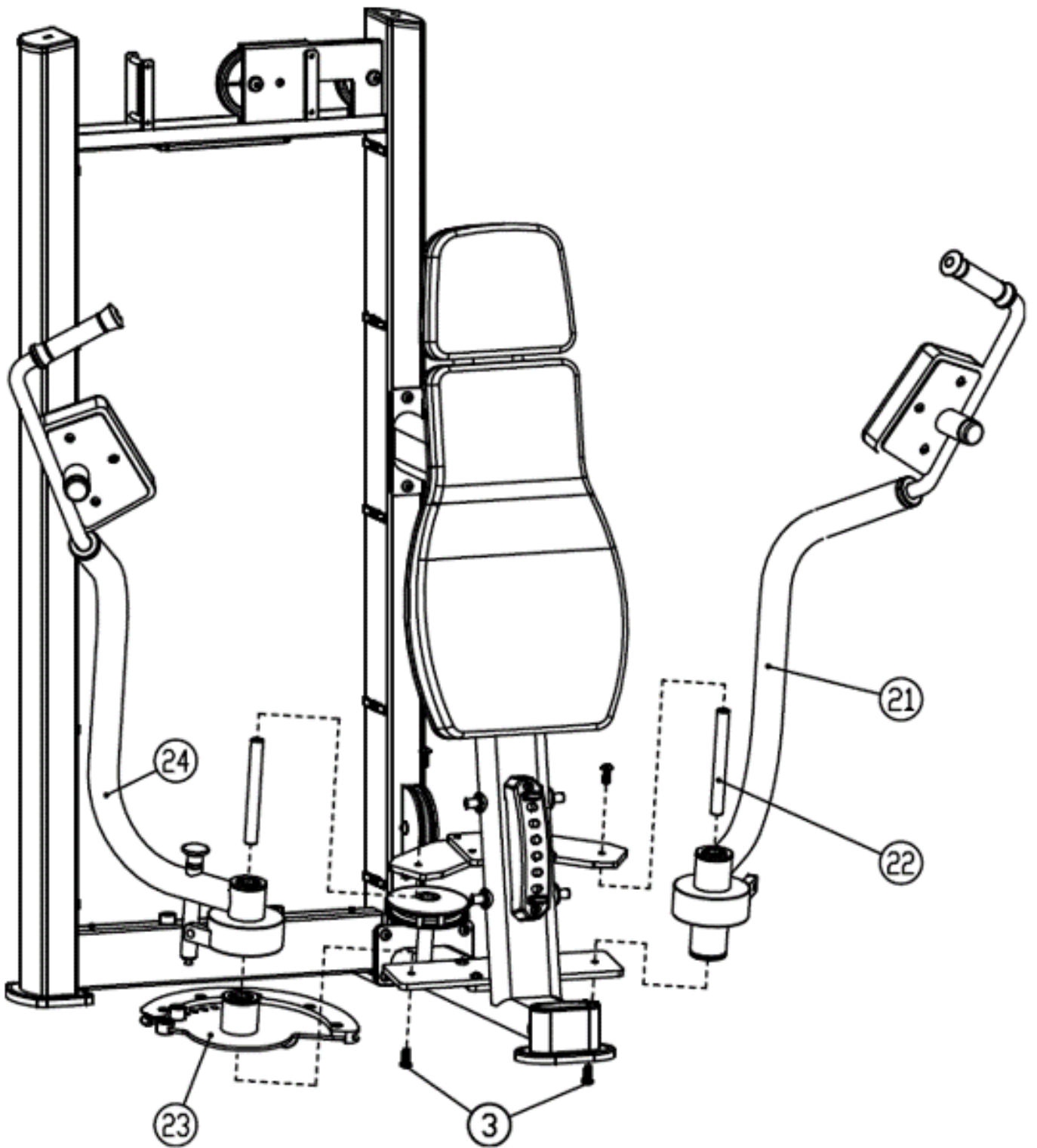
Accessory and Cushion Installation



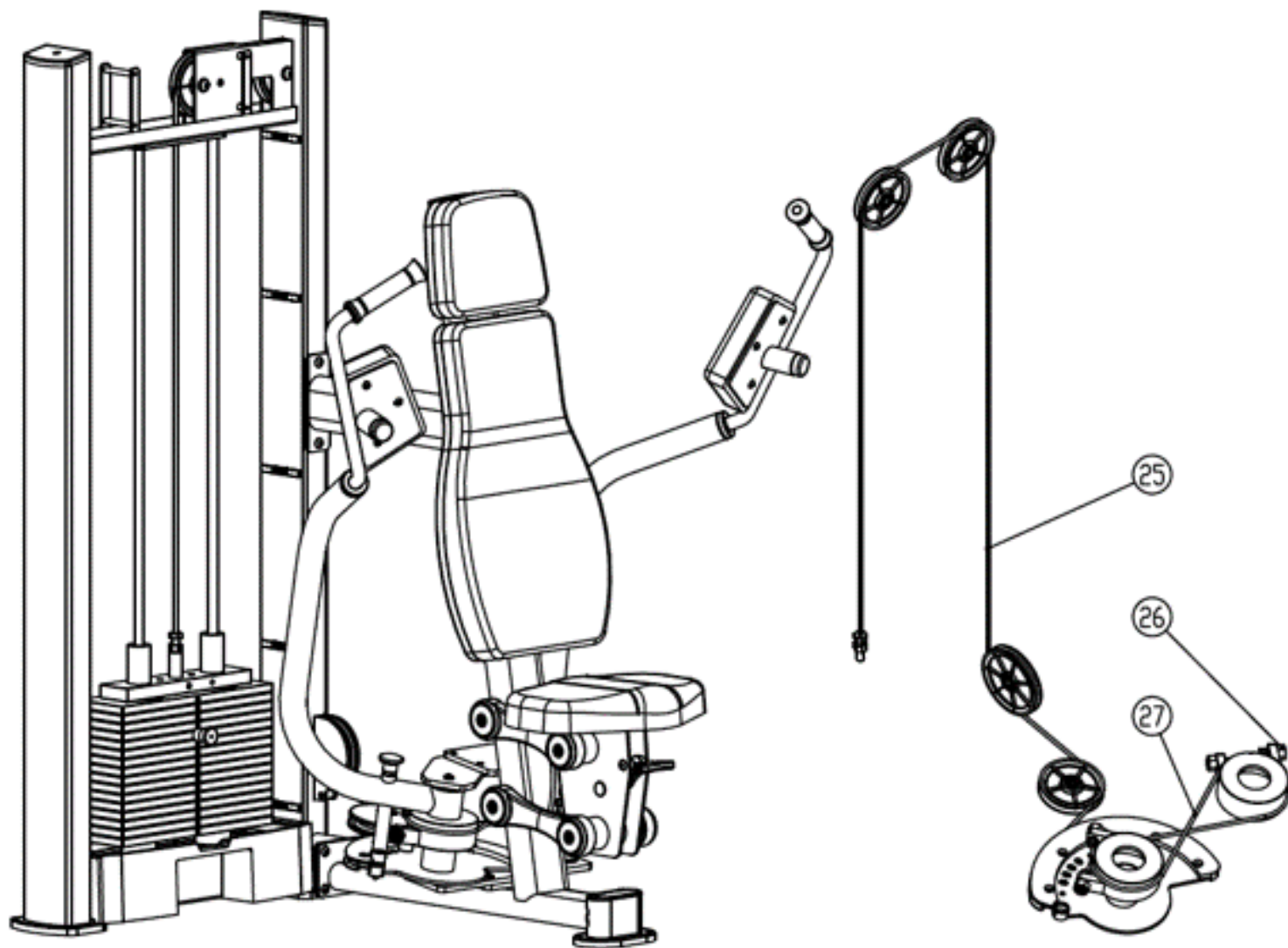
Wire Wheel and Fixed Plate Installation



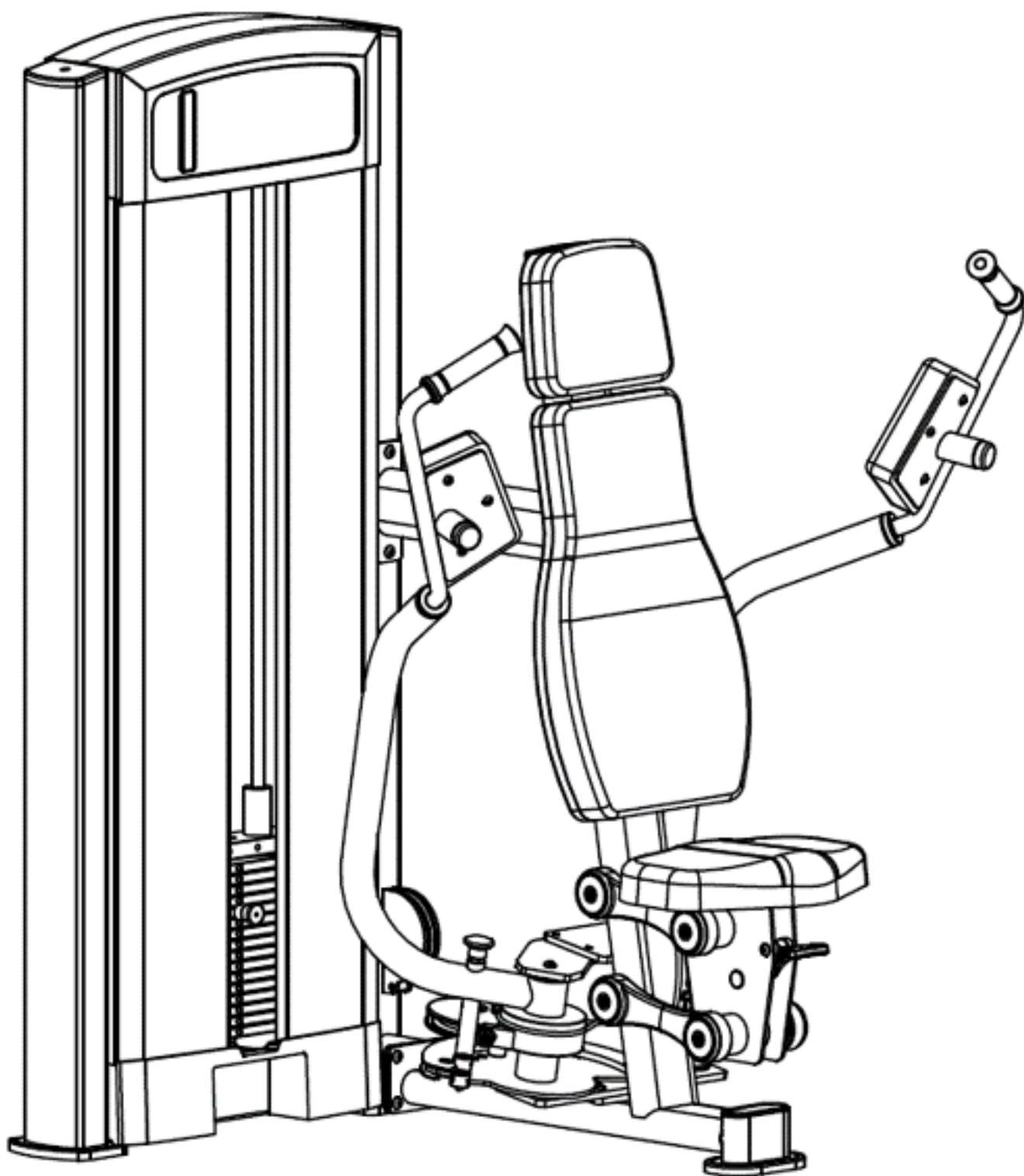
Force Arm Installation



Cable Installation



Cover Installation



Have a question about assembly?



Please contact a Gym Bro Fitness Team Member!

Hours of Operation:

Monday-Friday 9:00am - 5:00pm (PST)

Saturday 9:00am - 3:00pm (PST)

Sunday CLOSED

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Visit Our Website: www.gymbrofitness.com